Fold each printed sheet in half lengthwise. The left side of the document will list the term and the right side will list the definition. Tape or staple the open edges of your flashcards. Cut out your flashcards on the solid lines indicated and fold them on the dotted lines.

Module 1 Section B: Strategic Scope and Objectives	The process of buying or owning elements of the
Term Backward integration	production cycle and channel of distribution back toward raw material suppliers. See: vertical integration.
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Module 1 Section B: Strategic Scope and Objectives	The practice of dividing a customer base into groups of individuals who are similar in specific ways relevant to
Term Customer segmentation	marketing. Traditional segmentation focuses on identifying customer groups based on demographics and attributes such as attitude and psychological profiles.
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Module 1 Section B: Strategic Scope and Objectives	An expansion of the scope of the product line to exploit
Term Diversification strategy	new markets. A key objective is to spread the company's risk over several product lines in case there should be a downturn in any one product's market.
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Module 1 Section B: Strategic Scope and Objectives	
Term Forward integration	Process of buying or owning elements of the production cycle; the channel of distribution forward toward the final customer. See: vertical integration.
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Module 1 Section B: Strategic Scope and Objectives Term Horizontally integrated firm APICS CPIM Learning System © 2025		An organization that produces or sells similar products in various geographical locations.
Module 1 Section B: Strategic Scope and Objectives		A marketing strategy in which the total market is disaggregated into submarkets, or segments, that share some measurable characteristic based on demographics, psychographics, lifestyle, geography, benefits, and so forth.
Term Market segmentation APICS CPIM Learning System © 2025	_	
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Module 1 Section B: Strategic Scope and Objectives		The acquisition of the assets and liabilities of one company by another.
Term Merger APICS CPIM Learning System © 2025		
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Module 1 Section B: Strategic Scope and Objectives		A strategy in which each country market is self- contained. Customers have unique product expectations that are addressed by local production capabilities.
Term Multicountry strategy		
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Module 1 Section B: Strategic Scope and Objectives Term	A strategy to out-compete rivals that focuses on opportunities to achieve cross-business and cross- country coordination, thereby enabling economies of scope and an improved competitive position with regard to reducing costs, cross-country subsidization,
Multinational strategy APICS CPIM Learning System © 2025	and so on.
Module 1 Section B: Strategic Scope and Objectives	The process of having suppliers provide goods and services that were previously provided internally. [This]
Term Outsourcing	involves substitution—the replacement of internal capacity and production by that of the supplier. See: subcontracting.
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Module 1 Section B: Strategic Scope and Objectives	Measurements that enable the firm to monitor whether or not the firm's strategy is being accomplished. Thus,
Term Performance objectives	the measurement should be aligned to strategy. May differ based on the hierarchical level of the firm and should be aligned with the corresponding strategy for that level.
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Module 1 Section B: Strategic Scope and Objectives	The chility to change over quickly to other products
Term Product-mix flexibility	The ability to change over quickly to other products produced in a facility, as required by demand shifts in mix.
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Module 1 Section B: Strategic Scope and Objectives	Factors that influence business unit and manufacturing strategies.
Term Strategic drivers	
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Module 1 Section B: Strategic Scope and Objectives	
Term Subcontracting	Sending production work outside to another manufacturer. See: outsourcing.
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Module 1 Section B: Strategic Scope and Objectives	A broad-based corporate strategy that emphasizes time as the vehicle for achieving and maintaining a sustainable competitive edge. Its characteristics are as follows: (1) It deals only with those lead times that are
Term Time-based competition (TBC)	important to customers, (2) the lead-time reductions must involve decreases in both the mean and the variance [from the mean], and (3) the lead-time reductions must be achieved through system or process analysis (the processes must be changed to reduce lead times). Involves design, manufacturing, and logistical processes.
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Module 1 Section B: Strategic Scope and Objectives	The degree to which a firm has decided to directly produce multiple value-adding stages from raw material to the sale of the product to the ultimate consumer. [This increases as the number of steps in the sequence increases.] A manufacturer that decides to begin producing parts, components, and materials that it normally purchases is said to be backward integrated. Likewise, a manufacturer that decides to take over distribution and perhaps sale to the ultimate consumer is said to be forward integrated. See: backward integration, forward integration.
Term Vertical integration	
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Module 1 Section B: Strategic Scope and Objectives	An organization with functions that were previously performed by suppliers but are now done internally.	
Term Vertically integrated firm		
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Module 1 Section B: Strategic Scope and Objectives		
Term What-if analysis	The process of evaluating alternate strategies by answering the consequences of changes to forecasts, manufacturing plans, inventory levels, and so forth.	
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