

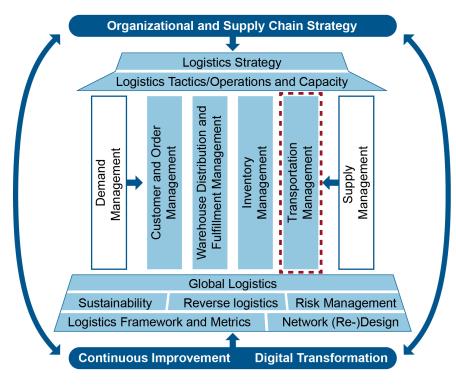
MODULE 6: TRANSPORTATION MANAGEMENT





Module 6: Transportation Management

Module 6 Overview







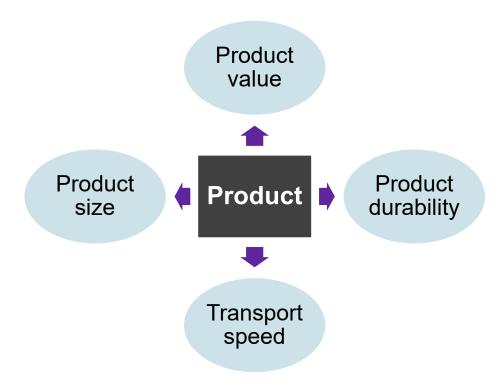
MODULE 6, SECTION A: UNDERSTAND TRANSPORTATION FUNDAMENTALS





Transportation and Mode Selection

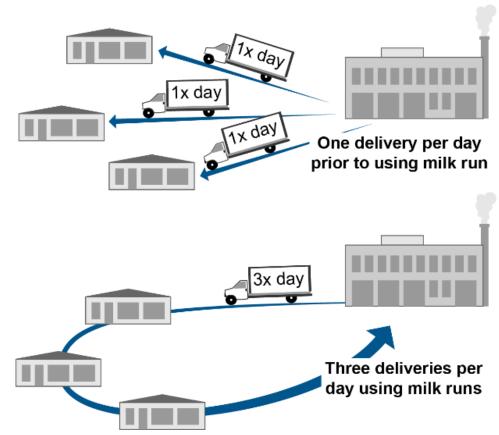
- Economy of scale
- Economy of distance
- Cost of velocity
- Cost-effective transport widens profitable sales range





Terminals

- Pickup and delivery (PUD)
 - Hub-and-spoke
 - Milk run
- Break-bulk
- Relay
- Cross-docking





Asset-Based or Not

- Asset-based: owned or leased
- Non-asset-based: Brokers
- Vehicle costing provides
 - Vehicle details and fleet performance to control operations
 - Timely information on vehicle cost trends to allow for changes



Costing



Human resources—vehicle drivers



Machinery—vehicles



Materials—associated materials (tires, fuel, etc.)



Money—resource costs



Minutes—resource use/purpose(s)



Private Trucking

0

Pros

- Greater control
- Better service
- Guaranteed capacity
- Schedule flexibility/convenience
- Design fleet for specific needs
- Low cost if high utilization
- Security





- Higher capital expenses
- Ongoing maintenance
- Scheduling/routing
- Increased liability
- Labor union dependent
- Capacity in peak seasons

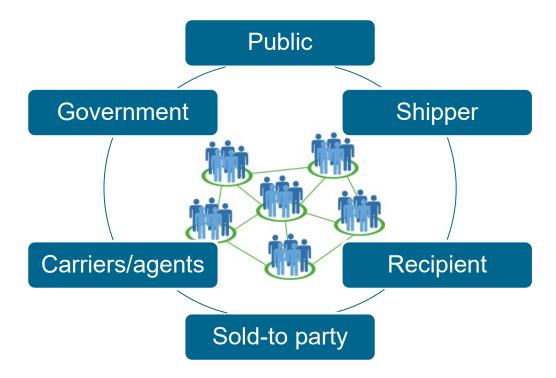


Outsourcing Transportation

- No capital cost of starting and maintaining private fleet
- Reduces or eliminates risks
 - Accident liability
 - Regulations compliance
 - Unions



Transportation Stakeholders





Load Transport: Product Movement

Goods to destination while minimizing expenses and environmental impact

Freight services Terminal services Loading/ unloading Value-added

Documentation Diversion and reconsignment



Product Storage

Transport mode

- Common to store products in trailers, containers, etc.
- Usually only for short time, as cost is high

In-transit storage

 Often used when there is a space shortage at receiver's warehouse



Asset-Based or Non-Asset-Based Carriers?

Sufficient support with existing assets?

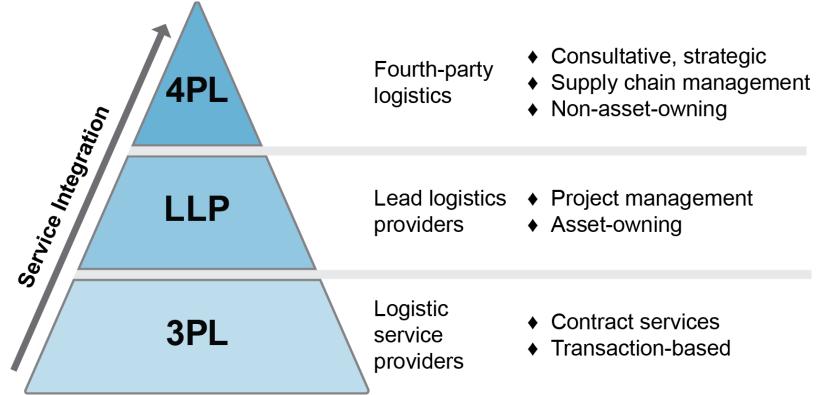
Can flex services up or down based on market?

History of saving money for clients (e.g., asset utilization)?

Current capacity?



Service Provider Structure



International Freight Forwarder (IFF) Functions





Broker Roles in Transportation

Freight broker

- Finds carriers
- Doesn't take possession (unlike forwarder)
- Negotiates terms
- Documentation

Customs broker

- Tracks and moves through proper channels
- International shipping documents



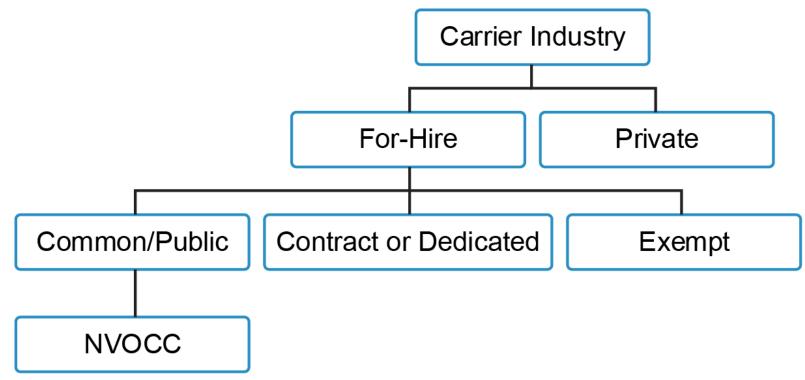
Other Transport Intermediaries

- Export management company (EMC)
- Export trading company (ETC)
- Shipping associations
- Shipper's agents
- Export packing companies



Differentiate Between Various Carrier Types

Carrier Types



Understand Modes of Transportation

Fixed and Variable Costs of Modes

Fixed costs

- Costs that do not change with the volume of goods transported.
 - Land
 - Facilities
 - Equipment
 - Salaries if not paid according to amount of cargo or distance traveled

Variable costs

- Costs that fluctuate with the volume moved.
 - Fuel
 - Maintenance
 - Border-crossing fees
 - Hourly rates or wages based on distance traveled



Understand Modes of Transportation

Industry Cost Overview

Mode	Fixed Costs	Variable Costs
Road	Low -	High 👍
Rail	High 👚	Low 👢
Air	Low 🖊	High 👚
Water	Low -	High 👍
Pipeline	High 👚	Low 👢
Multimodal	Varies	Varies
Parcel, courier, express	Low 🖊	High 👚





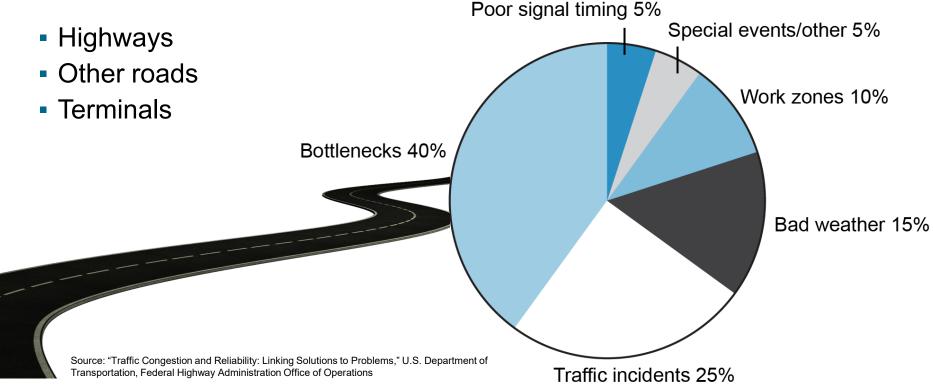
MODULE 6, SECTION B: IDENTIFY ROAD TRANSPORTATION CHARACTERISTICS





Understand Road Infrastructure

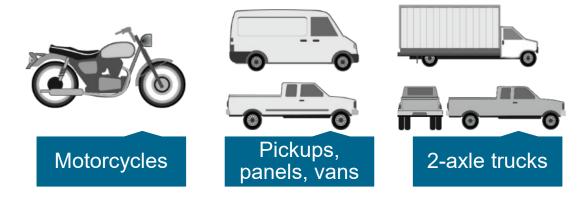
Infrastructure and Sources of Road Congestion





Identify Road Vehicle and Trailer Types

Common Road Vehicles: Single Units

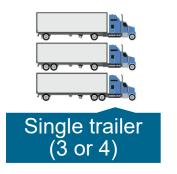




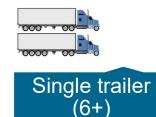


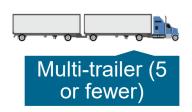
Identify Road Vehicle and Trailer Types

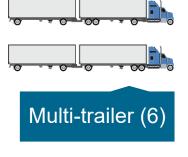
Truck-Trailer Combinations (Semis)













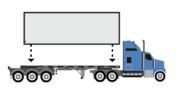








Gooseneck trailer







Consider Road Service Types

Freight Rate

Established price for transport, based on distance, weight, measure, equipment type, package, commodity, etc.

- Rate often refers to the price per unit weight (e.g., per hundredweight)
- Products grouped into uniform classifications based on similar
 - Density
 - Handling requirements
 - Stowability
 - Value characteristics
 - Liability



Consider Road Service Types

Freight Classifications

LTL

Less-than-truckload

Shipment will not use entire cargo capacity.

TL or FTL

Full Truckload

Shipment uses full cargo capacity.

Small parcel

Specialized carriers

Multiple shipments on single vehicle.

Cartage

Local, short-haul, and delivery

Move pallets in short hauls from origin to destination.



Identify Road Market Structure and Operating/Service Characteristics

Types of Services

Local

- Local pickup—
 when a
 company uses
 multimodal
 transport
- Local delivery—
 from
 warehouse/
 carrier to final
 destination

Multi-stop

- Serves more than one customer
- May be multiple stops along route

In-bond

 Origin in one country to destination in another

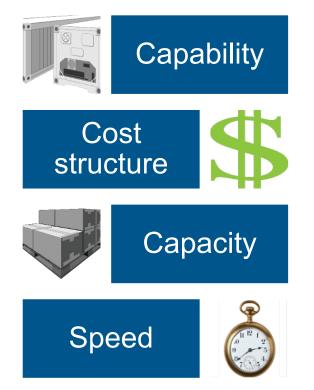
Line haul

 Drive between home terminal and reshipment terminal



Identify Road Market Structure and Operating/Service Characteristics

Operating and Service Characteristics





Identify Road Market Structure and Operating/Service Characteristics

Cost Structure: Operating Ratio

Operating Ratio =
$$\frac{\text{Operating Expenses}}{\text{Operating Revenue}} \times 100$$

Operating expenses:

- Fuel
- Truck and trailer lease or purchase payments
- Vehicle repair and maintenance

- Truck insurance premiums
- Permits and special licenses
- Tolls
- Driver wages and benefits



Consider Road Issues and Challenges

Issues and Challenges

Environmental impact

Capacity management

Cyclical/seasonal markets

Operating restrictions

Labor disputes

Hours of service

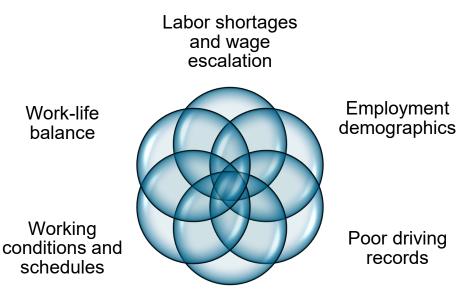
Security

Congestion



Consider Road Issues and Challenges

Capacity Management: Truck Driver Issues



Licenses and exams





MODULE 6, SECTION C: IDENTIFY RAIL TRANSPORTATION CHARACTERISTICS





Understand Rail History and Infrastructure

Railroad Infrastructure and International Rail Use

- Rail infrastructure
 - Switching yards
 - Rights of way
 - Terminals, depots, power
- Internationally, unlinked national rail systems:
 - Penetration lines
 - Regional networks
 - Transcontinental lines





Identify Types of Operations

Types of Freight

Food ingredients

Livestock

Farm products

Construction materials

Nonmetallic materials

Mined goods

Chemicals

Transportation equipment

Break-bulk goods

Bulk goods



Identify Types of Operations

Types of Railcars





Identify Rail Market Structure and Operating/Service Characteristics

Rail Cost Structures

Variable costs

- Labor
- Fuel
- Power

Semi-variable costs

- Maintain rights of way
- Terminal structures
- Equipment

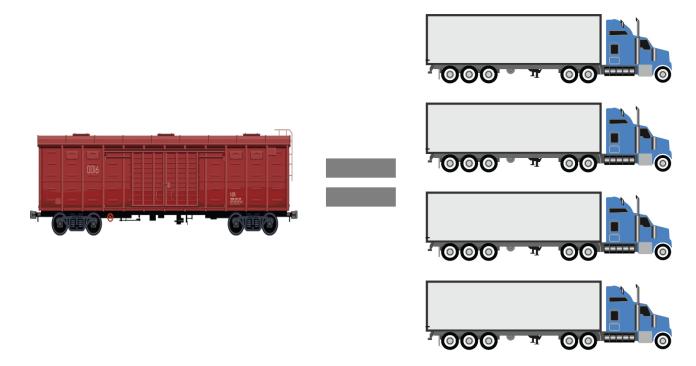
Fixed costs

- Property taxes
- Building maintenance
- Equipment maintenance



Identify Rail Market Structure and Operating/Service Characteristics

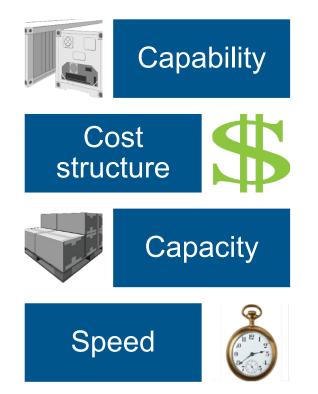
Rail Transport Capacity





Identify Rail Market Structure and Operating/Service Characteristics

Operating and Service Characteristics





Accessibility







Environmental

Safety





Consider Rail Issues and Challenges

Issues and Challenges—Rail

- Rail gauge differences (width of rails)
- Schedule flexibility
- Rigid operations
- Lead time
- Interconnectivity
- Derailment and vibration tests





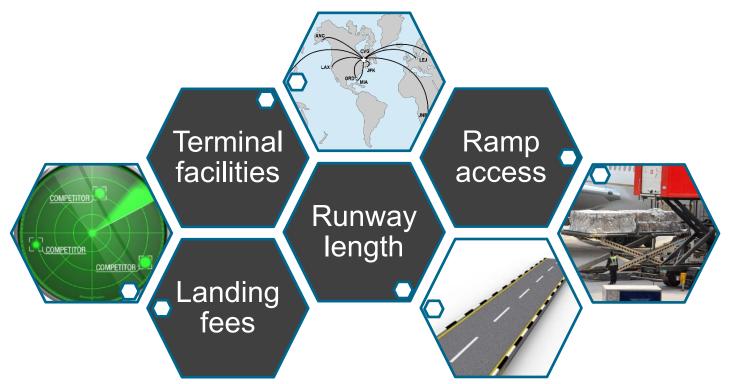


MODULE 6, SECTION D: IDENTIFY AIR TRANSPORT CHARACTERISTICS



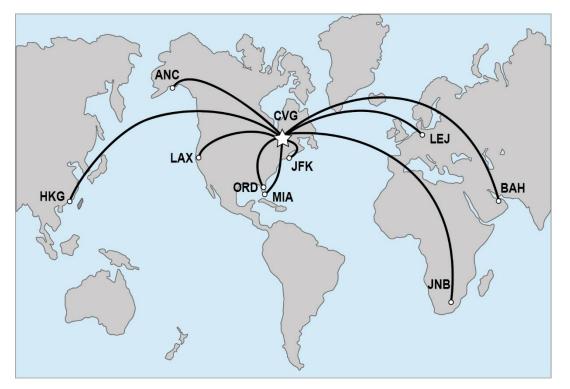


Air Transport Infrastructure Considerations





Hub-and-Spoke Model: DHL Example (Abridged)





Types of Carriers: Combination Carriers

Freight and passengers

Freight on main deck and in hold

Freight can be bumped (passenger luggage)



Types of Carriers: Air Cargo Carriers

Letters, envelopes, packages, and freight

Integrated: door-to-door service

Nonintegrated carriers: air-only services

Scheduled flights to fixed destination carriers



Aircraft Body Types

Either of the following body types can be combination passenger and cargo or cargo-only:

- Narrow body
- Wide body

Larger specialized aircraft exist for project cargo.



Unit Load Devices (ULDs)

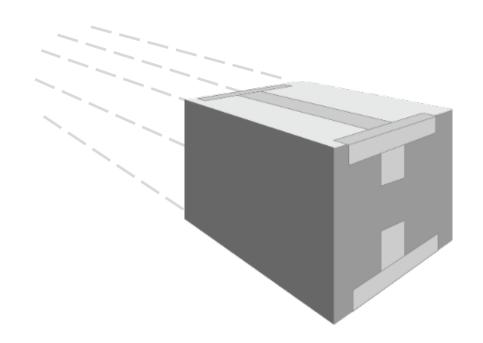






Market Structure

- Air transport is used for
 - Urgency
 - Practicality
- Main benefit is delivery speed.





Air Freight Transport

- Perishable goods available all year
- Critical equipment available on short notice
- Humanitarian aid delivered quickly and effectively

- Aircraft dimensions limit cargo size and weight
- Air safety and security limit types of cargo
- Air cargo has high unit cost
- Carbon footprint





Rates: Dimensional Weight

- Greater of weight or dim weight
- Dimensional Weight= $\frac{L \times W \times H}{\text{Artificially Selected Number}}$
- Artificially selected number:
 - UPS: 166 cubic inches/pound for domestic
 - FedEx: 139 cubic inches/pound



Operational Efficiency: Load Factor

 Load factor is operating efficiency metric: percentage of plane's capacity used

• Load Factor =
$$\frac{\text{Cargo Volume}}{\text{Cargo Space}} \times 100$$



Identify Air Operating/Service Characteristics

Operating and Service Characteristics



Cost structure



Accessibility/ flexibility





Environmental





Speed

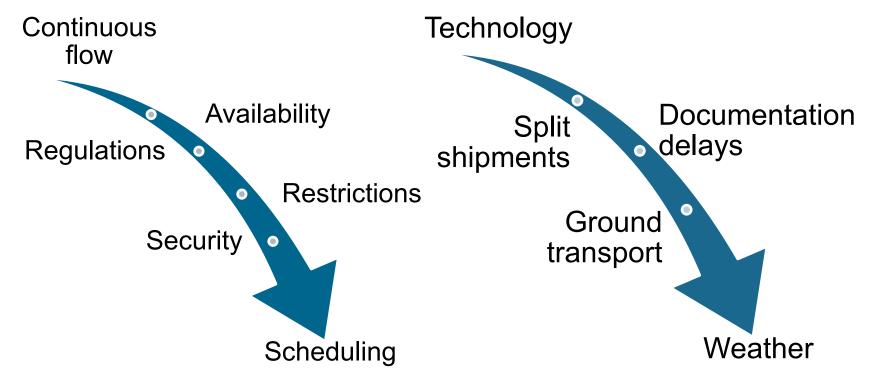


Safety



Consider Air Issues and Challenges

Issues and Challenges







MODULE 6, SECTION E: IDENTIFY WATER (OCEAN AND INLAND WATERWAY) TRANSPORTATION CHARACTERISTICS





Understand Water Transport Infrastructure and Service Types

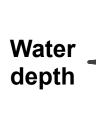
Water Transport Infrastructure



Terminals for internal waterways located on canals, rivers, and intercoastal waterways



Terminals in a port for import and export



- Channels leading to port and at wharf must be deep and unobstructed
- Dredged regularly and, on occasion, deepened for larger ships



Understand Water Transport Infrastructure and Service Types

Water Service Types

LCL

- Less-than-container load
- Less than cubic volume or weight capacity; shipped with other LCL cargo

FCL

- Full-container load
- Close to volume or weight limits; only one shipper's order

Bulk or break-bulk

- Bulk: loose, scooped, vacuumed, pumped, e.g., crude oil, grain
- Break-bulk: Large mass and volume, e.g., steel coils
- Uses capacity with high efficiency but risk of theft, contamination, and spillage



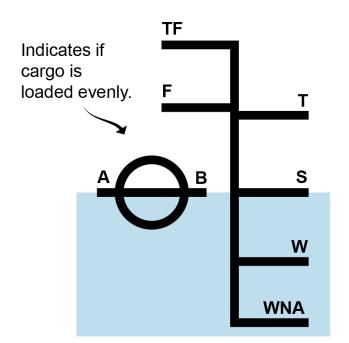
Types of Carriers

Liner carriers	Regularly scheduled voyageMultiple regular stops make a string
Charter carriers	 Contract basis, no standard schedules or specific routes Voyage charter Time charter Bareboat or demise charter
Private carriers	 Used to lower costs or increase control
Common carriers: VOCCs	 Asset-based, operates own vessels Responsible for cargo from origin to destination
Common carriers: NVOCCs	 Non-asset-based ocean freight consolidator Issues its own bills of lading Buys multiple container berths and sells in increments.



Weights and Measures

- Charges based on weight (tonnage)
- Deadweight (dwt): Max weight ship can carry
- Draft: Depth ship sits in water
- Plimsoll line: Marking on hull used when loading



T = Tropical

S = Summer

W = Winter

WNA = Winter North Atlantic

F = Freshwater

TF = Tropical freshwater

A/B = Indicates the

registration authority



Water Vessel Types

Liner carriers

- RORO ships
- Bulk carriers
 - Handysize
 - Capesize
- Containerships

Containership sizes

- Small feeder and feeder
- Feedermax
- Panamax
- Post-Panamax
- Neo-Panamax
- ULCV



Water Vessel Types

Tankers

- Very large crude carrier (VLCC)
- Ultra-large crude carrier (ULCC)

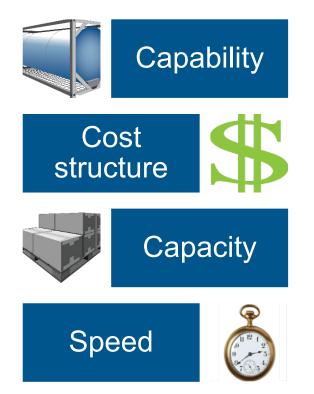
Other types of ships

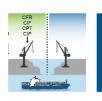
- Mother and feeder vessels
 - Work together
- Offshore vessels (OSV)
- General cargo ships
 - Bring own handling equipment



Identify Water Market Structure and Operating/Service Characteristics

Operating and Service Characteristics





Accessibility







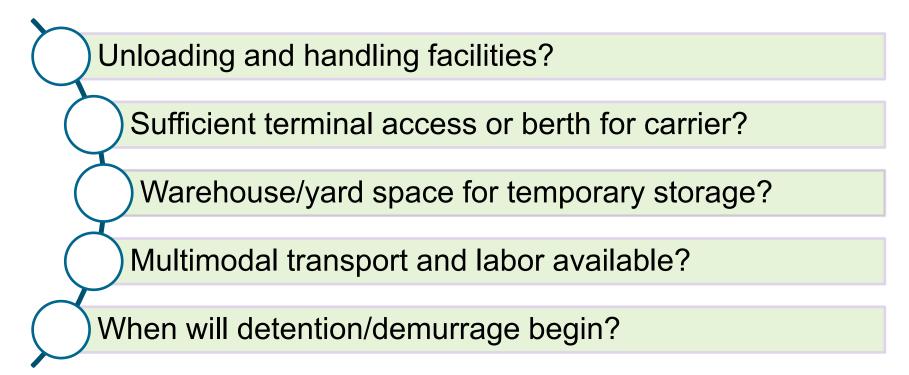
Environmental

Safety



Identify Water Market Structure and Operating/Service Characteristics

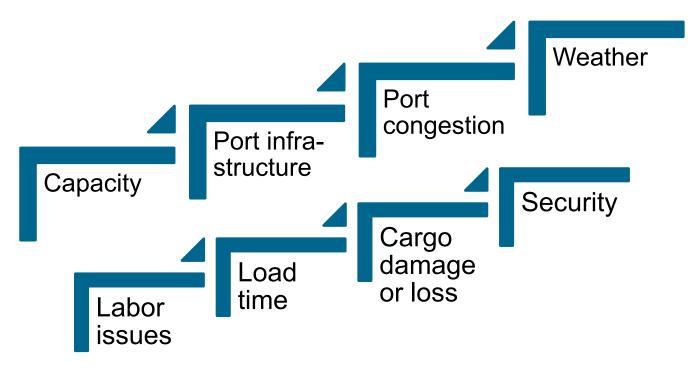
Port Facilities





Consider Water Issues and Challenges

Issues and Challenges







MODULE 6, SECTION F: IDENTIFY MULTIMODAL, MULTI-STOP, AND CHARACTERISTICS OF OTHER MODES





Multimodal

Ocean-truck

· Low cost, fast transit from port.

Ocean-rail, rail-ocean, or ocean-rail-ocean

· Land bridges.

Air-truck

 Fast transportation of in-demand items (e.g., fashion).

On-dock rail

Rail often first loaded/unloaded at dockside.



Multi-Stop (Split Delivery)

2+ delivery destinations

Single or multiple customers

Hybrid between TL and LTL with special rates

Do not need break-bulk terminal

Consolidation terminal needed

Diversion and reconsignment



Container Shipping

- Small, non-bulk products store conveniently and safely
- Secure and physically protected
- Far less inventory handling (AGVs, UAVs)
- Storage outdoors
- Speed of loading/ unloading



- Fuel costs: container weight
- Closed: Smuggling easier
- Susceptible to loss, especially at sea
- Transport cost of empty containers more than new container cost
- Imbalance of trade by container type



Understand Water Transport Infrastructure and Service Types

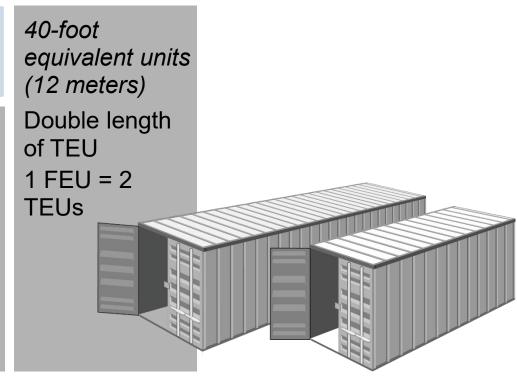
Equivalent Units



20-foot equivalent units (6 meters)

ISO 668 and ISO 1496: 20' x 8' x 8'

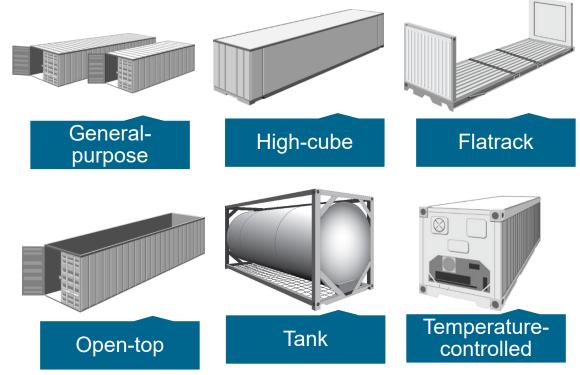
TEUs



Container Types

Other types

- Pallet-wide
- Out-of-gauge (OOG)





Types of Multimodal Service

- Air-road (birdyback)
- Rail-road (piggyback)
 - Container on a flatcar
 - Trailer on a flatcar
 - Swapbody
 - Caisse mobile
 - Skeletal trailer
 - Extendable trailer

- Water-road (fishyback)
 - Lift-on, lift-off
 - Roll-on, roll-off
- Rail-water (trainship)
 - Land bridge
 - Mini land bridge
 - Micro land bridge

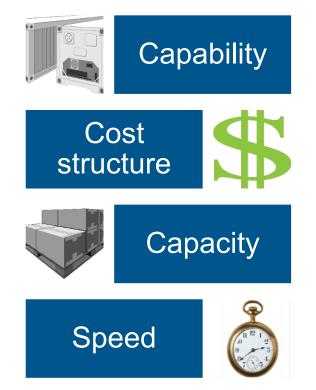


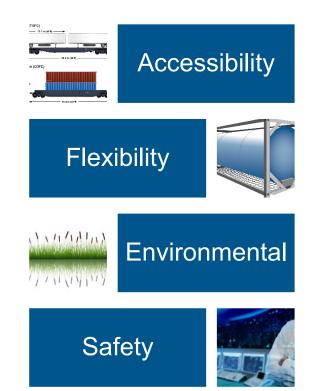
Multimodal Market Structure and Sales Strategy

- Use most efficient combinations that make sense for customers.
- Carriers base decision on:
 - Capacity.
 - Route.
 - Cost efficiency.
 - Delivery deadlines.



Operating and Service Characteristics





Issues and Challenges

Visibility

- More carriers
- Some use old technology



Ports of Entry

- Know destination port location for accurate routing and scheduling
- Challenge in less developed nations
- Specialized equipment need
- Drayage services
- Delay from one mode (e.g., rail)



Filling the Need

Fills common carrier and small package shipping gap



arcel

- Transportation specialists
- Accept packages up to a certain weight



- Local
 - Pick up and deliver important documents and packages



 Guarantee delivery by a predetermined date



Market Structure and Sales Strategy

- Demand for parcel, courier, and express services has grown.
 - E-commerce
 - Consumer demand
- Integrators
 - Parcel delivery
 - Supply chain solutions
- Regional couriers
 - Local, personalized



Operating and Service Characteristics

Capability	 Driven by general public's purchases
Cost structure	Market-based pricingMost carriers publish transport services and prices.
Capacity	Dictated by commodities being shipped
Speed	Guaranteed overnight or same-day delivery.
Accessibility/ flexibility	 Internet makes carriers available around the clock. Door-to-door service: easy for consumers
Environmental efficiency/efficacy	Recyclable, less packagingAlternative energy vehicles
Safety	 Safety procedures, company rules, and preventive measures help carriers avoid most safety challenges.

Issues and Challenges

Speed

 Delivery date guarantees create customer expectation and cost if not met

Packaging

- Customers must follow parcel packaging guidelines
- Differ by carrier

Pricing

- Both size and weight impact pricing
- Websites for calculating costs



Types of Carriers

- Deliver liquid cargo for further refining or to customers
- Move crude oil/liquid cargo from producers to pipelines





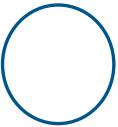
Pipeline Infrastructure

Gathering lines

Trunk lines

Refined product lines Distribution pipelines









- Physical pipeline plant
- Tankers
- Liquified natural gas (LNG) infrastructure





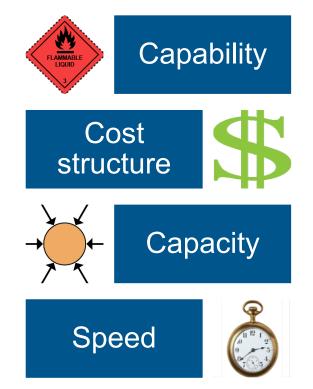
Pipeline Market Structure and Sales Strategy

- Dominated by small number of very large carriers.
- High start-up costs limit participants.
- Limited competition in industry.
- There may be joint ownership of high capital cost lines.
- Other modes support pipeline rather than compete.



Understand Multimodal, Multi-Stop, and Container Shipping

Pipeline Operating and Service Characteristics





Accessibility







Environmental

Safety





Issues and Challenges

- Government regulations: Many government agencies oversee pipeline industry.
- Political issues: Use law of eminent domain, pipeline use in sensitive ecosystems.
- Cross-country boundaries: Needs collaboration.
- Safety concerns: Enviable records for safety, but industry must be vigilant.





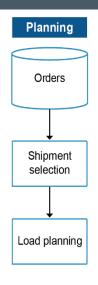
MODULE 6, SECTION G: IMPLEMENT TRANSPORTATION MANAGEMENT



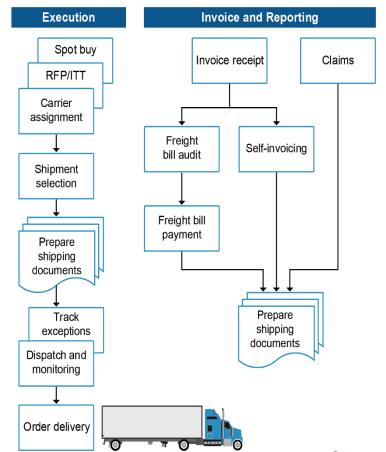


Transportation Management Tasks

"Planning, scheduling, budgeting of transportation assets, services, and related systems"



Source: Adapted from David Ross, Distribution Planning and Control—Managing in the Era of Supply Chain Management. Used with permission.



Product Labeling

- Weight
- Consignee's name
- Name of company
- Shipment number
- Number of units (e.g., 1 of 2)





Product Considerations

- Temperature/humidity
- Bulk shipments
- Hazardous materials
- Perishables
- Live animals
- Classified/government material

- Prohibited goods
- Pharmaceuticals
- High-value goods
- Household goods
- Personal effects



Selection of Transport Mode

External considerations

- Country infrastructure
- Trade barriers
- Export controls, licenses
- Law and taxation
- Economic
- Culture/political
- Climate
- Regional/geographic

Customer considerations

- Service level requirements
- Delivery point constraints
- Terms of sale
- Order size preference
- Customer importance
- Product knowledge

Product considerations

- Volume-to-weight ratio
- Value-to-weight ratio
- Substitutability
- Package dimensions
- Packaging requirements
- Special characteristics



Characteristics of Transportation Modes

Characteristics	Road	Rail	Water	Air	Pipeline
Capability	Minimal limitations	Minimal limitations	Few limits	Limited	Very limited
Cost	Moderate/high	Low	Low	Very high	Very low
Capacity	Moderate	High	Very high	Very low	Very high
Speed of delivery	Fast	Moderate	Slow	Very fast	Slow
Accessibility/ flexibility	Very high	Very low/low	Low	Moderate	Very low/low
Damage	High (LTL only)	Very high	High	Very low	Low
Reliability	High	Low	Low	High	Very high
Multimodal capability	Very high	Very high	Very high	High	Low
Parcel delivery	Very high	Low	Very low	Very high	N/A



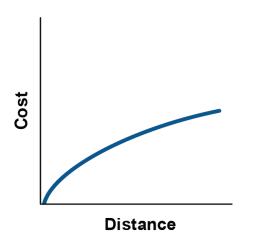
Modal Capabilities

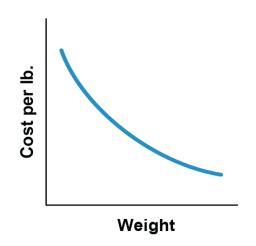
Mode	Strengths	Weaknesses	Product Characteristics	Cost
Road	Accessible and versatileFastCustomer service	Limited capacityHigher cost	High valueFinished goodsLow volume	High
Rail	High capacity	AccessibilityService levelsDamage rates	Low valueRaw materialsHigh volume	Low
Air	SpeedLoad protectionFlexibilityInternational capabilities	AccessibilityLimited capacity	 High value Finished goods Low volume Time-sensitive 	High
Water	High capacityInternational capabilities	SlowAccessibility	Low valueRaw materials or bulk commoditiesContainerized finished goods	Low
Pipeline	In-transit storageLoad protectionEfficiency	SlowLimited network	Low valueLiquid commoditiesNot time-sensitive	Low

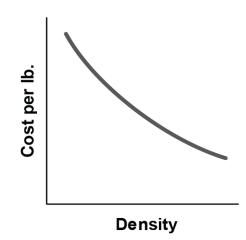
Distance, Weight, and Density

Cost per unit of weight decreases as load size increases

Distance Weight Density



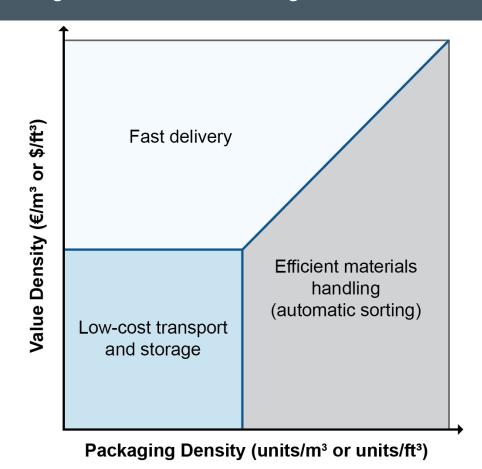






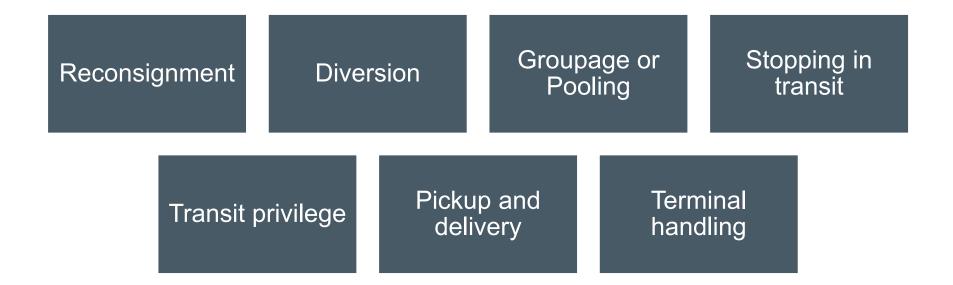
Value Density vs. Packaging Density

- Lower value products need lower cost transport
- Speed is a component of cost.





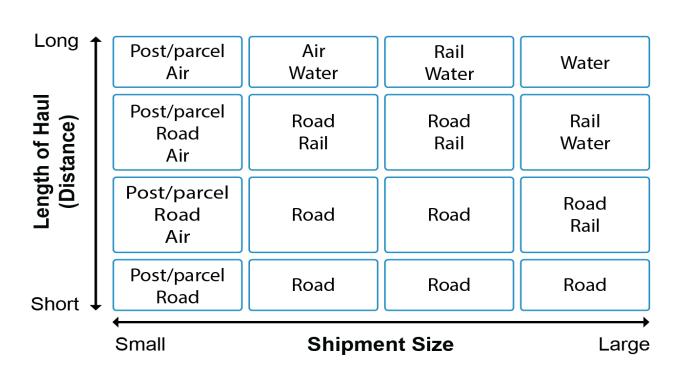
Line-Haul Services



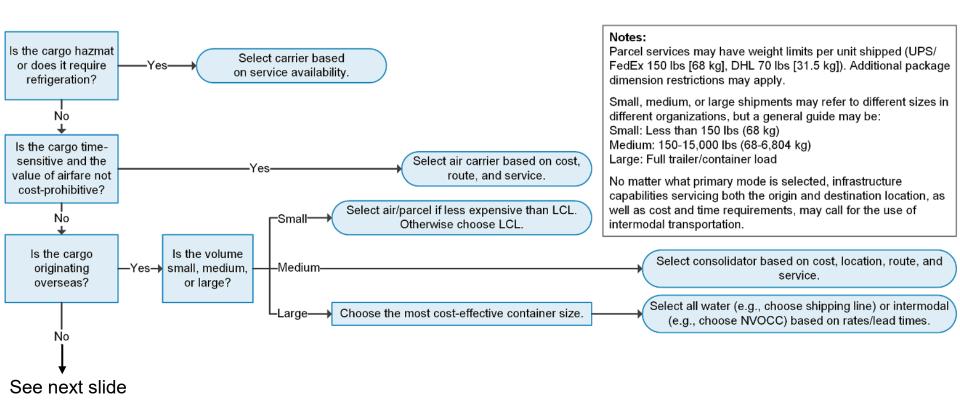


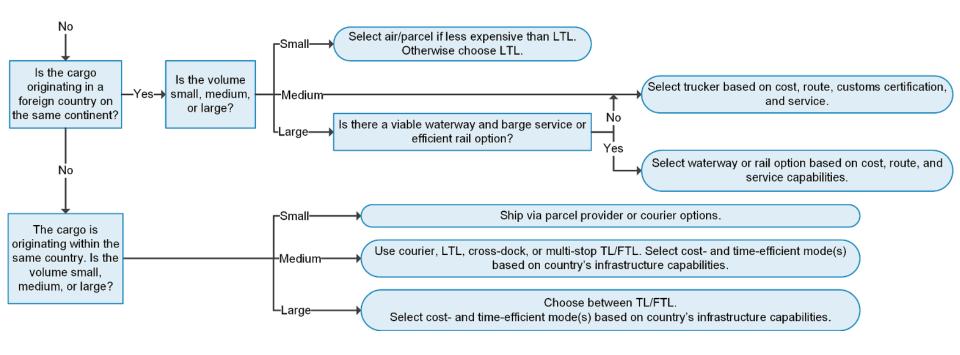
Selection Matrix

- Consider freight volume or load size and delivery distance
- Cost is secondary to distance (schedule)



Source: Adapted from Alan Rushton, Phil Croucher, and Peter Baker, The Handbook of Logistics and Distribution Management: Understanding the Supply Chain, 2014.







Route Planning and Scheduling

Timing

Risk

Optimizing

Safety

Transit time and on-time performance.

Risky locations, poorly equipped ports, and congested border crossings.

Maximized equipment capacity via minimized tolls, port costs, and route surcharges.

Product and employee safety.



Business Intelligence (BI) for Transportation Managers

- Routing and scheduling
- Performance
- Distance requirements
- Vehicle details
 (e.g., age; vehicle weight; type of body, axle, engine)
- Cargo capacity
- Idle time
- Maintenance details
- Fuel used
- Delivery details



Insourcing vs. Outsourcing for Logistics Services

Will organization differentiate on...

- Customer service?
- Cost control?
- Integration?
- Data?
- Flexibility?





Statement of Work (SOW) for Carrier Selection

Detailed and specific document that describes the required work in terms of scope

Transportation need

Selected transport mode

Frequency needed

Transportation lanes



Carrier Selection Process

- 1. Clarify requirements and scope.
- 2. Identify type of provider needed.
- 3. Locate and research potential providers.
- 4. Prepare RFP/ITT or equivalent.
- 5. Evaluate and compare responses.
- 6. Select a contractor and negotiate.
- 7. Finalize contract and sign.



Requests for Information (RFI)

- Preliminary planning step before RFP or RFQ
- Information from providers about their capabilities
- Used to build short list of contractors
 - Adequate abilities
 - Interest



Key Sections of an RFP/ITT

Statement of requirement

Statement of purpose

Background information

Scope of work

Performance standards

Delivery schedule

Contract terms and conditions

Payments, incentives and penalties



Alternative: Online Shipper Auctions

- Buyers bid on services
 - Cost-effective deal
 - Publish shipment requirements
 - Time to submit bids.
- Shippers fill excess capacity



RFP/ITT Evaluation Criteria

Transit time average and reliability

Equipment availability and capacity

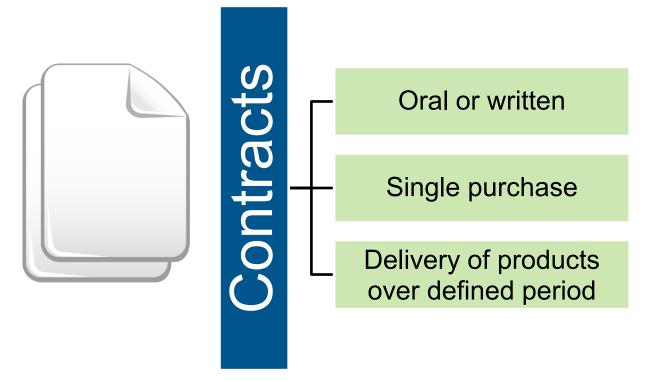
Geographic coverage

Product protection

Rates

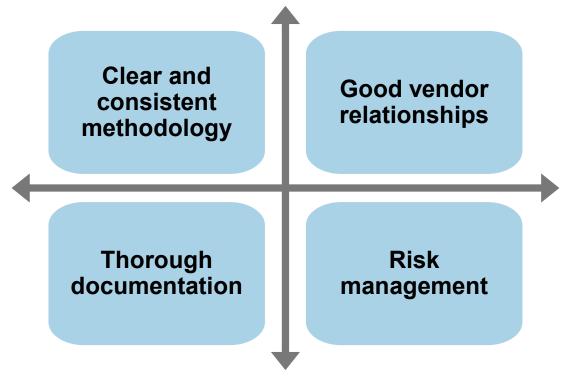


Contracts





Contracting Best Practices





Optimize the Fleet Management Process

Transportation Management Systems (TMS)

- Optimizing fleet: planning and executing across entire shipping system, including by facilitating RFP bids
- Routing and rating
- Executing shipment across multiple modes
- Tracking and tracing loads
- Freight settlement
- Hybrid planning, execution, evaluation capabilities
- Reduce freight costs by 6 to 10%



Optimize the Fleet Management Process

Automated Route Planning

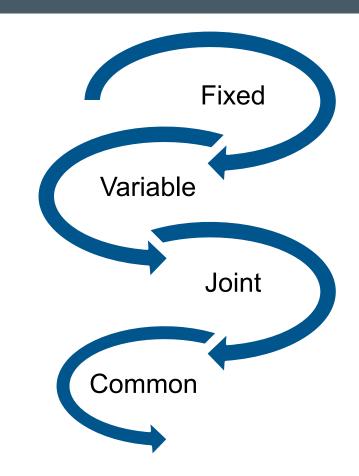




Understand Rate Structures

Types of Charges

Understand these costs before pricing.



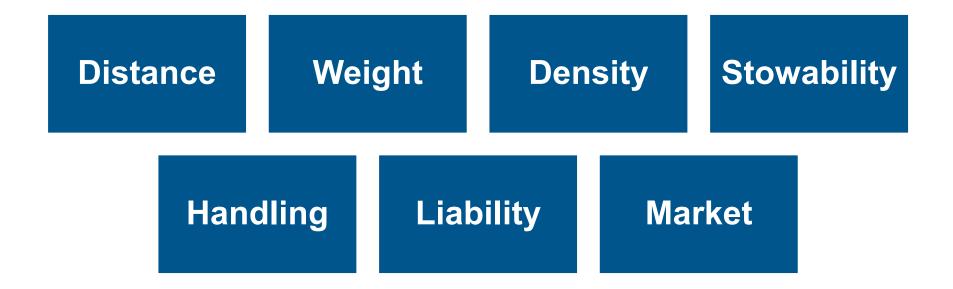


Assigning a Rate Tariff





Determinants of Tariffs: Drivers





Rates Per Mode

Road

- LTL/TL
- Per-truckload
- Discount

Rail

- Multiple-car
- Unit-train

Air

- Weight or dim weight
- Density rates
- Deferred delivery

Water

- Container basis
- Additional charges for international shipping

Pipeline

- Per-barrel basis
- Point-to-point



Other Rate Structures

- Contract
- Distance
- Corporate volume



- Deficit weight
- Dead freight
- Weight break



Accessorials

- Advance notice
- Hazardous surcharge
- Environmental services
- Bill of lading correction fee
- Liftgate
- Limited access fee
- Overweight
- Detention

- Demurrage
- Per diem
- Storage
- Truck order not used
- Out of Gauge (OOG)





MODULE 6, SECTION H: CONDUCT TRANSPORTATION ADMINISTRATION

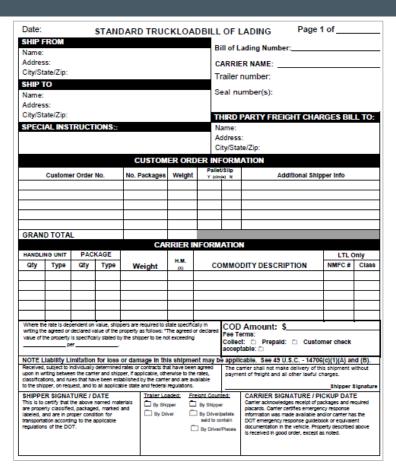




Prepare and Use Transportation Documentation

Bills of Lading

- Master bill of lading (MBL)
- House bill of lading (HBL)





Track, Trace, Consolidate, and Optimize Shipments Using Interfaces/Exceptions

Tracking and Tracing

Tracking

Current location of shipment

Tracing

- Shipment believed lost
- Shipper must initiate
- Carrier's responsibility to provide information



Consolidating and Optimization

Consolidating

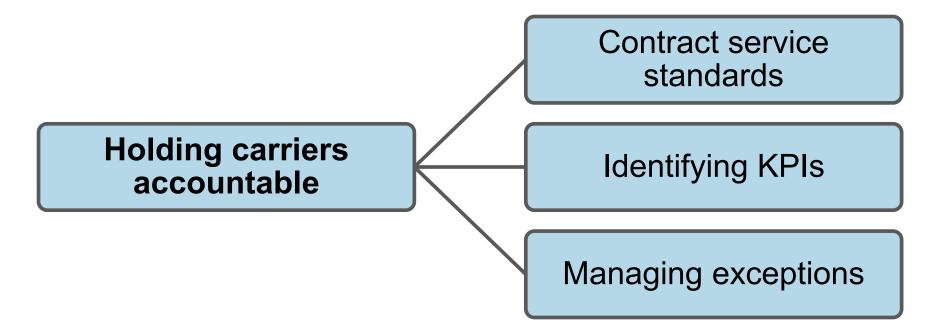
- Reduce costs
- Reactive
 - Market area
 - Scheduled delivery area
 - Pooled delivery
- Proactive
 - Preorder planning
 - Multivendor consolidation

Optimization

- Load planning
- Planner selects orders for shipment schedule
- Optimize space for single destination
- Optimize sequence for more destinations



Exception Management





Exception Management: Expediting





Routing

Routing **≺**

- Making best origin and destination decisions to balance cost and service.
- ASNs help organization plan arrival, schedule the delivery, and redeploy if needed.
- Effective routing is the key.



Freight Settlement

Freight settlement

- Document that compares freight order invoice as received to invoice as expected.
- Authorizes payment if consistent
- Traffic department with external provider expertise for specific commodity group



Freight Pay and Audit (FP&A)

- Audit carrier invoices for correct rate, discount, fuel surcharge, and accessorial charges
- Automate
- Resolve vendor disputes in real time using visibility tools
- Manage freight claims and freight settlement



Freight Claims

Reimbursement Request for Loss or Damage



